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Service Production Part Approval Process (Service PPAP) is a supplement to Production Part Approval Process (PPAP) 4th edition. This document identifies PPAP requirements for all service parts. These requirements are intended to be clarifications to the PPAP process for service parts and not additional requirements.

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Process (PPAP) defines requirements for production part approval, including production and bulk materials.

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FOREWORD TO THE FOURTH EDITION Effective June 1, 2006,
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Identify the fundamental requirements for process flow diagrams, PFMEA (4th Edition), and control plans as they relate to IATF 16949 and the PPAP manual Discuss the fundamental purpose and benefits of these documents as they relate to your company; Identify the proper owners of these documents

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